

Pat.Appln.Nr 09/872,990

Docket 437-01US

Proposed amendments to claims
as submitted following telecon w examiner 01 June 2004

Claims now amended: 1,29

Claims now cancelled: (none)

New claim now added: 33

Preferred order of claims: 1,11,12,14-19,29,31,30,32,33

1 (currently amended). A method for reducing sludge viscosity of a sewage sludge having a solids concentration of at least ten percent by weight, being sewage sludge that, prior to use of the method, is so viscous as to be non-pumpable, the method comprising:

- [2] (a) increasing the pH of the sludge to the range of 9.5 to 11.5;
- [3] (b) maintaining the sludge at the pH of (a) and at a temperature of 10°C to 37°C for a period of at least one day;
- [4] (c) incubating the sludge by maintaining the resultant sludge at a temperature in the range of 40°C to 100°C for a period of time of at least one hour;
- [5] (d) subjecting the sludge to such physical shearing or disintegration[, ~~of such vigour and duration~~] as to transform the sludge from being non-pumpable to being pumpable;
- [6] (e) subsequently discharging the sludge;
- [7] and carrying out the step (d) no later than simultaneously with the step (c).

2-10 (cancelled).

11 (original). The method of claim 1 in which the solids concentration of at least ten percent is obtained using a screw press, belt press or a centrifuge.

12 (previously presented). The method of claim 1 in which the sludge pH is adjusted to at least 10.5.

13 (cancelled).

14 (original). The method of claim 1 in which the sludge is held in

step (c) at a temperature and for a time sufficient to eliminate microbial pathogens.

- 15 (original). The method of claim 1 in which the pH is increased using a mono or divalent hydroxide.
- 16 (original). The method of claim 15 in which the pH is increased using lime.
- 17 (original). The method of claim 1 in which some or all of the shearing of step (d) is effected by the action of pumps.
- 18 (original). The method of claim 1 in which at least one of the treatments occurs in a batch procedure.
- 19 (original). The method of claim 1 in which at least one of the treatments occurs in a continuous procedure.
- 20-28 (cancelled)
- 29 (currently amended). Method of claim 1, wherein the shearing is done vigorously enough to ensure substantial reduction of particle size and physical [breakdown of cells, thereby releasing water from the cells.] breakup of agglomerates of particles in the sludge.
- 30 (previously presented). Method of claim 1, including carrying out the step (d) sequentially after the step (a).
- 31 (previously presented). Method of claim 29, wherein the shearing is done using a rotating toothed disc or impeller, having a tip speed of 1000 to 10,000 feet/minute.
- 32 (currently amended). Method of claim 1, wherein the sludge having a solids concentration of at least ten percent by weight is sludge that has been de-watered from a lower solids concentration, and wherein the step of de-watering includes passing the sludge through at least one of: a screw press; a belt press; a centrifuge; or a filtration unit.
- 33 (new). Method of claim 1, including starting step (d) after the

temperature of the sludge exceeds 40 deg C and after the pH of
the sludge exceeds 9.5